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Italian Squares

Makes: 80 Servings

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Ingredients	Weight	Measure	
Ground beef	13 lbs		
Onions, chopped		8 cups	
Raisins		10 cups	
Tomato sauce		4 cups	
Vinegar		1/3 cup	
Oregano leaves, dried		1/2 cup	
Garlic powder		3 Tbsp	
Salt		1 Tbsp	
Black pepper		2 tsps	

Calories	332	
Total Fat	16 g	
Saturated Fat	7 g	
Cholesterol	115 mg	
Sodium	411 mg	
Total Carbohydrate	26 g	
Dietary Fiber	3 g	
Total Sugars	N/A	
Added Sugars included	N/A	
Protein	21 g	
Vitamin D	N/A	
Calcium	N/A	
Iron	N/A	
Potassium	N/A	
N/A - data is not available		
Meal Components		
Grains Meat / Meat Alternate	1/2 ounce 2 1/2 ounces	

Directions

- 1. Cook hamburger and onions together until hamburger is no longer pink; drain.
- 2. Process raisins with 1/4 cup tomato sauce until smooth paste is formed.
- 3. Combine meat mixture, raisin paste, remaining tomato sauce, vinegar and seasonings; stir to blend.
- 4. Simmer, stirring occasionally, about 20 minutes or until heated through.
- 5. Spread evenly in ungreased pan. Do not pack the meat down.
- 6. Combine these topping ingredients; mix well.
- 7. Pour gently over the meat mixtue to avoid splashing.
- 8. With a spatula, slowly cut through the meat across the pan a few times; do not stir the topping into the meat mixture.
- 9. Bake in a conventional oven at 350 degrees F for 55 to 65 minutes or until topping is set and center temperature is 160 degrees F.
- 10. Remove from oven and sprinkle shredded cheese evenly over the top.
- 11. Bake 4 to 5 minutes more or until cheese is melted.
- 12. Cut into 10 rows along the long side of the pan and 8 rows along the short side.

Notes

Additional Tips

Meat filling may be made and set into pans the day before; reheat to 165 degrees F. before adding the topping; complete as directed above. Use a blend of American and Mozzarella cheeses.